## LIMIT LEVEL SENSORS

### **ULTRASONIC LEVEL SENSORS ULS-53**

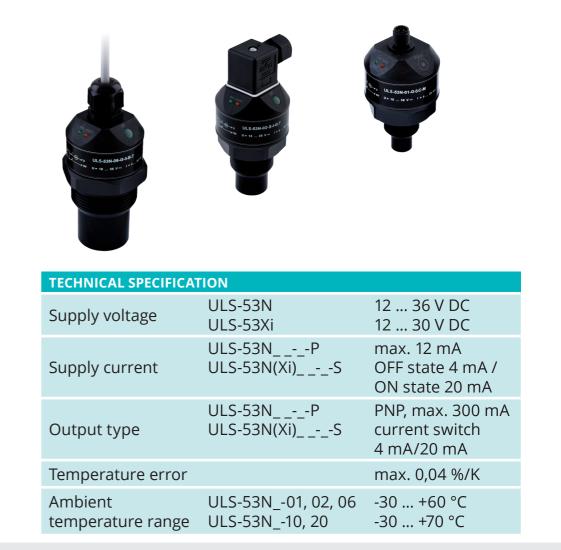


- Ultrasonic level sensor in compact performance for liquid measurement
- Variants of adjustment by two buttons or by magnetic pen
- Optical state indication
- Xi version for usage in explosive areas
- Wide choice of electric connection via connectors,

cable glands, or a gland for protective hoses

- Additional horn adapter improve measurement of problematic media (foamy levels, loose materials, etc.)
- PNP output and current switch ouput





For limit non-contact level sensing of various liquids, mashes and pastes in closed or open tanks, vessels, sumps, reservoirs etc.



### HIGH-FREQUENCY LEVEL SENSORS RFLS-35



- Designed for reliable limit sensing of the level height of wide-ranging liquids, mash and pasty materials
- Resistant to adhesion of viscous and sticky media (ketchup, yoghurt, spreads, syrups, creams, pastes, cleaning agents, alkalis, etc.)
- Unique "Medium window" material type differentiation function
- Replacement of a vibrating level sensor
- Direct mounting into tanks, vessels, sumps, pipes or funnels and containers
- Xi version for usage in explosive areas and extended version for higher pipes or thick tank walls
- Settings using the magnetic pen
- Universal design for all types of fluids (electrically conductive and non-conductive)
- High stability at high sensitivity (possible to use for substances with  $\epsilon_{\rm r} \ge 1.5)$
- The version with PD output now also has a diagnostic function







TECHNICAL SPECIFICATION	
Supply voltage	7 34 V DC
Output type	PNP; NPN; NAMUR
Switching current	max. 300 mA
Ambient temperature range	-40 +80 °C
Process temperature range	-40 +105 °C
Maximum overpressure (for temperature +85 °C)	100 bar

High-frequency limit level sensor with elimination of deposits or foam on the electrode.



### HIGH-FREQUENCY LEVEL SENSORS RFLS-28

- Designed for reliable limit sensing of the level height of wide-ranging liquids, mash and pasty materials - vertical (varianty RG a RN)
- RG, RN Installation with or without the tubular extender TN-28 in tanks, containers, sumps or funnels and containers
- NEW variants FG and FN are for direct side mounting
- Resistant to adhesion of viscous and adhering media (ketchups, yoghurts, spreads, syrups, creams, pastes, cleaning agents, etc.)
- Unique material type resolution function "Medium window" (the sensor is sensitive only to the set medium and does not react to substances with lower and higher permittivity)
- Adjustment with a magnetic pen or by means of a setting wire (PD variant)
- High stability at high sensitivity (can be used for substances with  $\epsilon r \geq$  1.5)
- The version with PD output now also has a diagnostic function

 with protective crown
 variants with rear thread RG

 Image: Constraint of the second second

tubular extender TN





magnetic pen for setting



New variant with front thread FG

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N-28			- Cal	•

TECHNICAL SPECIFICATION	
Supply voltage	7 34 V DC
Output type	PNP
Switching current	max. 300 mA
Process temperature range	-40 +105 °C
Maximum overpressure (for temperature +85 °C)	100 bar

High-frequency limit level sensor with elimination of deposits or foam on the electrode.

### USES OF HIGH-FREQUENCY LEVEL SENSORS RFLS-28/35





- Construction and manufacturing industry: detection of foundry sand in the hopper (RFLS-35N-1B)
- Agricultural and food technology: detection of slurries (ketchup, mayonnaise, mustard) in a packaging machine for filling bags (RFLS-35N-1B), level detection in a container during cheese production (RFLS-35N-1V)
- Water purification and treatment: detection of oil and sludge (not air and water) in the waste sump of the pumping station (RFLS-35N-1V)
- Chemical substances in various technologies:

color detection in a stainless steel container (RFLS-35Xi-1E), detection of chemical substances (hexylene glycol, sulfur, mercury, mercuric sulfide) during the process of converting mercury to solidified mercuric sulfide (RFLS-35N-2), isopropyl alcohol detection at room temperature (RFLS-28N-1E)

• **Transportation technology:** detection of the state of hydraulic fluid and diesel in monorail suspension transport in mines (RFLS-35XiM-1V)







### HIGH-FREQUENCY LEVEL SENSORS RFLS-53

- For reliable limit level sensing of loose, lumpy and extruded materials (e.g. pellets, chips, cereals)
- It responds to the mass of the material and ignores deposits and material residues on the measuring part
- It can replace mechanical rotary level switches or standard capacitive level switches
- The sensor is available in several versions with different types of outputs and electrical connections
- The RFLS-53 fully replaces the older CLS-53, its electrical connection is different for the 230 VAC version (3 wires)



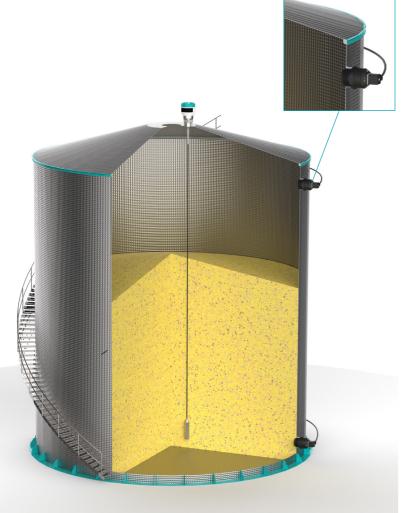
magnetic pen for setting

#### **TECHNICAL SPECIFICATION**

C	RFLS-53NP	7 34 V DC
Supply voltage	RFLS-53NRE	95 230 V AC
voltage	RFLS-53NSSR	95 230 V AC
Output type		PNP - open collector RE - mechanical relay SSR - solid state relay
Cu vitale ire e	RFLS-53NP	max. 300 mA
Switching current	RFLS-53NRE	1 A
current	RFLS-53NSSR	max. 130 mA
Ambient temperature range		-20 +60 °C

#### USES OF HIGH-FREQUENCY LEVEL SENSORS RFLS-53





- Construction and manufacturing industry: detection of sawdust in the hopper of the pellet machine
- Agricultural and food technologies: detection of grain condition in silo or hopper
- Technical security of buildings: detection of the fuel level (pellets, wood chips or coal) in the boiler hopper





### **CAPACITIVE LEVEL SENSORS DLS-35**

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- Direct mounting into various containers, silos, vessels, tanks, filling inlets, reservoirs, etc.
- Increased resistance to electromagnetic interference
- Xi version for usage in explosive areas
- Simple sensitivity setting by means of magnetic pen
- Mode for quick setting of the sensor without the presence of medium
- LED state and function indication
- Wide choice of electric connection via connectors, cable glands, or a gland for protective hoses
- Material of housing and electrode from stainless steel
- High stability at high sensitivity (can be used for material with min. εr = 1,3)
- Special variant DLS-35NT-25 with resistance to hot steam

	Supply voltage	7 34 V DC
1	Output type	NPN; PNP; NAMUR
	Switching current	max. 300 mA (NPN, PNP)
	Ambient temperature range	-40 +85 °C
	Process temperature range	-40 +200 °C
	Maximum pressure range at the process connection point (for temperature +85 °C)	0 50 bar



### **CAPACITIVE LEVEL SENSORS DLS-27**



- Direct mounting into various containers, silos, vessels, tanks, filling inlets, reservoirs, etc.
- Sensitivity and hysteresis fluently adjustable
- LED state indication
- Fixed cable or connector connection
- Material of housing and electrode from stainless steel
- Xi version for usage in explosive areas, Xd for areas with the possibility of combustible dusts and XiM for mining areas with the presence of methane gas

TECHNICAL SPECIFICATIONSupply voltage7 36 V DCOutput typeNPN; PNP; NAMURSwitching currentmax. 300 mA (NPN, PNP)Ambient temperature range-40 +80 °CProcess temperature range-40 +200 °CMaximum pressure range at the process connection point (for temperature +85 °C)0 20 bar				
Output typeNPN; PNP; NAMURSwitching currentmax. 300 mA (NPN, PNP)Ambient temperature range-40 +80 °CProcess temperature range-40 +200 °CMaximum pressure range at the process connection point0 20 bar	and the second s		TECHNICAL SPECIFICATION	
Output typeNAMURSwitching currentmax. 300 mA (NPN, PNP)Ambient temperature range-40 +80 °CProcess temperature range-40 +200 °CMaximum pressure range at the process connection point0 20 bar	CO.		Supply voltage	7 36 V DC
Switching current(NPN, PNP)Ambient temperature range-40 +80 °CProcess temperature range-40 +200 °CMaximum pressure range at the process connection point0 20 bar			Output type	
Process temperature range-40 +200 °CMaximum pressure range at the process connection point0 20 bar			Switching current	
Maximum pressure range at 0 20 bar			Ambient temperature range	-40 +80 °C
the process connection point			Process temperature range	-40 +200 °C
			the process connection point	0 20 bar



#### **USES OF CAPACITIVE LEVEL SENSORS DLS-27/35**





#### Construction and manufacturing industry:

detection of limestone in the silo during the production of screed plaster (DLS-35N-30), powder detection (Sorbacal) in the silo in the technology of cleaning dangerous flue gases (DLS-35N-20), detection of sawdust in wood processing technology (DLS-27Xd-20)

#### • Agricultural and food technologies: detection of flour in mill stools (DLS-27Xi-30),

detection of crushed fruit in the hopper during the production of gourmet salad (DLS-27N-20), detection of the height of chopped wood, chips in the fuel tank for smokehouses (DLS-27N-10)

- Water purification and treatment: powder detection in the flocculation station to prepare the sludge thickening solution (DLS-35N-10)
- Chemical substances in various technologies: detection of chemical substances during the conversion process of mercury to solidified mercury sulfide (DLS-35NT-25), detection of powder material in plastic production technology (DLS-27Xd-10)
- **Petrochemical industry:** diesel and gasoline detection in underground reservoirs in the Czech Republic (DLS-27Xi-30)
- Transport technology: detection of hydraulic fluid and diesel in single-track suspended transport in mines (DLS-35XiM-21), sand detection in rail vehicle sandblasting technology (DLS-35N-10)





#### **CAPACITIVE LEVEL SENSORS CLS-23**

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- Detection of various types electrical conductive or nonconductive liquids (water, water solution, cooling liquids, oil, ets.)
- Xi version for usage in explosive areas
- Simple sensitivity setting by means of magnetic pen
- Direct mounting into various containers, vessels, tanks, etc.
- LED state indication
- High-temperature performance
- SIL 1 according to the standard EN 61508





TECHNICAL SPECIFICATION	
Supply voltage	6 30 V DC
Output type	PNP; S; NAMUR
Switching current	max. 40 mA (PNP 100 mA)
Ambient temperature range	-25 +80 °C
Process temperature range	-30 +150 °C
Maximum pressure range at the process connection point (for temperature +85°C)	0 60 bar



#### SUBMERSIBLE LEVEL SENSOR CLS-23S

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- Installation by hanging on a cable in tanks, wells and sumps
- Stainless steel removable protective basket preventing mechanical damage of the electrode
- Two-wire connection directly to relay circuit or to control system input (PLC)
- Maximum immersion depth 100 m
- Very easy installation without adjustment



TECHNICAL SPECIFICATION				
Supply voltage	6 30 V DC			
Output type	S (elektronický spínač)			
Current consumption	0,6 mA			
Switching current	max. 40 mA			
Ambient temperature range	-20 +80 °C			
Protective class	IP68			

#### **USES OF CAPACITIVE LEVEL SENSORS CLS-23**







- Agricultural and food technology: level detection in filling machines for filling food products (ketchup, fruit concentrate, etc. (CLS-23NT-21)
- Water purification and treatment: detection of water in underground tanks, reserve for fire system (CLS-23S-11), level detection in sludge dewatering technology (CLS-23Xi-21), detection of the level in the tank of treated/

untreated water in the heating industry (CLS-23N-20)

• Chemical substances in various technologies: detection of chemical substances in the production of washing and cleaning products (CLS-23Xi-21),

detection of oil level in the gearbox of the escalator driving motor (CLS-23N-20)

 Petrochemical and energy industry: oil level detection in transformers (CLS-23N-30), detection of engine oil in cogeneration units (CLS-23N-10)





### THRU-WALL LEVEL SENSOR FLD-32 "FLEXI WATCH"

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- Miniature performance in a flexible housing, optional installation on slightly curving surfaces
- Direct replacement for FLD-48 "Medusa"
- The sensor is equipped with a highfrequency technology, enabling reliable function even in case of adhering conductive media
- Attached using self-adhesive a layer or special fastening bands
- Configuration and setup using "programming" cable or magnetic pen
- LED status indication



TECHNICAL SPECIFICATION					
Supply voltage	6 30 V DC				
Output type	S (current switch)				
Switching curren	max. 40 mA				
Ambient temper	-20 +70 °C				
Maximum vessel wall	el. conductive liquids	8 mm			
thickness	el. non-conductive liquids	3 mm			
Diameter of the of mounting the set	min. 300 mm				

#### **THRU-WALL LEVEL SENSOR GPLS-25**

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- High-frequency allows reliable operation for the adhesive and electrically conductive media
- Miniature configuration, LED state indication
- Simple sensitivity setting by means of magnetic pen
- Types with fixed cable or with a connector
- PNP or S (electronic switch) type terminal







TECHNICAL SPECIFICATION						
Supply voltage		6 30 V DC				
Output type		PNP ; S (current switch)				
Switching current	PNP output "S" output	max. 100 mA 3,3 mA / 40 mA (min./max.)				
Maximum vessel's wall thickness	el. conductive liquids el.non-conductive liquids with ε, < 10*	8 mm 3 mm				
Ambient tempe	-20 +80 °C					
Diameter of the for mounting th	15 50 mm					

#### USES OF THRU-WALL LEVEL SENSOR FLD-32 AND GPLS-25







#### Water purification and treatment:

detection of water in the collection tank of the cooling box, vacuum technology (FLD-32N), detection of sodium chlorite, HCl in the scanned container in the technology of the water treatment plant (FLD-32N), detection of the level of rainwater in a plastic IBC container through the wall,

- Technical security of buildings: detection of water level in the glass level indicator of the metal tank of the fire system (GPLS-25N)
- Chemicals in different technologies: color height detection in IBC containers
- Petrochemical and energy industry: limit detection on the oil mark of the overflow tank that collects diesel from leaks in the test of injection systems (GPLS-25N)





#### **CAPACITIVE PROXIMITY SWITCH CPS-24**

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### • Detection of the presence of liquid in the inter-shell space of double-shell tanks.

- Also suitable for detecting the position, movement
- or approach of objects
- Adjustable sensitivity
- Material of housing and nut from stainless steel
- Output type NPN, PNP, NAMUR
- Xi version for usage in explosive areas
- LED state indication





TECHNICKÉ PARAMETR	Y
napájecí napětí	7 36 V DC
typ výstupu	NPN ; PNP ; NAMUR
spínaný proud	max. 200 mA (NPN, PNP),
rozsah pracovních teplot okolí	-20 +70°C
snímací vzdálenost (citlivost)	0 10 mm

For the detection of leakage or spillage of liquids in detention sumps, or on the floor



#### **USES OF CAPACITIVE PROXIMITY SWITCH CPS-24**



#### • Water purification and treatment: level detection in sludge dewatering technology (CPS-24N),

detection of sodium chlorite through the wall of a glass level indicator in WWTP technology (CPS-24Xi)

- Chemical substances in various technologies: detection of the presence of oil on the water surface in pipeline interception stations (CPS-24Xi)
- **Petrochemical industry:** measurement of fuel leakage in the intermediate shell of the filling station tank (CPS-24Xi),

detection of diesel leakage into the collection tank of the diesel unit (CPS-24N), detection of engine oil leakage in the collection tank of the cogeneration unit (CPS-24N)

Technical security of buildings:

condensate detection in boiler room technology (CPS-24N),

detection of oil/water leakage in sump (CPS-24N)





- What substance is to be measured? - solid, or liquid or mushy
  - What are the more specific properties of the measured substance?
    - see Application table
  - How should the sensor be installed?
    from above into the thread, from above on the cable, from the side into the thread, from the side through the wall
  - If it is to be installed from above, what will be the distance to the surface and what is the material of the tank?
  - What are the physical properties of the environment?

- temperature and pressure in the tank

Are there other restrictive conditions?

- low ceiling above the tank, non-stationary tank, vibrations, etc.

	LIMIT LEVEL SENSING						
PROCESS MEDIUM FEATURES AND OTHER FACTORS	DLS-35 DLS-27 from side	DLS-35 DLS-27 from above	RFLS-53 from side	ULS-53 from above	GPLS-25 FLD-32 through wall	RFLS-35 RFLS-28 from side	RFLS-28 from above
SOLID							
dust - fraction up to 0.1 mm	••	••	٠	-	-	-	-
loose material - fraction up to 10 mm	•• <sup>6)</sup>	••	••	٠	•	-	-
piece material - fraction over 10 mm	_	• 7)	•	••	_	_	_
_(up to 60 mm)		-	-				
changing (DK <sup>6)</sup> , density)	•	•	•	••	-	-	-
settled dust (up to 5 mm layer)	••	••	••	-	-	-	_
extreme dustiness -	•	•	•	_	_	_	_
dust permanently in the air (layer above 5 mm)							
extremely lightweight material	•	•	-	-	-	-	-
highly abrasive material (sharp stones)	_	•	-	••	-	-	-
flammable money, explosives	••	••	-	_	-	-	-
LIQUIDS AND SLURRIES							
liquid <sup>7)</sup>	•	••	-	••	••	••	••
paste-like substance <sup>8)</sup>	_	••	-	••	•	••	••
hygienic applications	•	••	-	٠	••	••	••
hygienic applications with sanitation	•	•	-	-	••	•	•
changing DK 6)	•	•	-	••	-	•	•
changing density	•	•	-	••	••	••	••
sticking + el. conductive (strong alkalis)	_	•	-	•	••	••	••
aggressive inorganic acids	-	•	-	•	••	•	•
non-fuming diluted chemicals	•	••	-	••	••	••	••
organic solvents	••	••	-	_	••	••	••
very small tanks	••	•	-	-	••	••	••
very volatile	••	••	-	-	••	••	-
foam on the surface	•	•	-	•	••	••	••
_combustibles	••	••	-	•	•	••	_
liquid gases	•	•	-	-	-	•	•